

A new path towards green hydrogen





H Y T E R New energy routes

A new path towards green hydrogen



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Why Hyter



WHAT1.1 WE BELIEVE IN

Our commitment to building a better future with the use of hydrogen

Hyter is an industrial company based in Desenzano del Garda (BS) that operates in the renewable energies industry, with extensive knowledge of the hydrogen sector.

Our company manufactures a range of electrolysers for hydrogen generation, that use an innovative technology compared to those commonly used (AEMWE anion exchange membranes instead of an alkaline process or membrane with PEM protonic exchange membranes). It is a choice the guarantees a significant series of technical and environmental advantages, as well as a reduction in the costs of plant management.

The use of electrolysers meets multiple requirements in the energy transition process, in particular, the need to stabilise the variability of electricity production from renewable sources, which very often do not correspond to consumptions, enabling the storage and consumption of the hydrogen produced to generate electricity only when actually needed.

HYTER

ITALY Desenzano del Garda (BS)

We chart new routes to navigate towards a sustainable future, turning waste into energy

Vision

Mission

We want to meet the challenge of energy transition by developing alternative technologies for the use of hydrogen, harmonising the needs of the community with the well-being of the Planet

WHY HYTER

OUR STRONG POINTS



We turn challenges into opportunities by exploring new technological solutions, in search of sustainable innovation.



As a result of our across-the-board expertise regarding energy, we aim to ensure efficiency and satisfaction for all stakeholders.



We work with determination to analyse the problems and seek the best solutions for our customers and our partners.





Innovation is a value that permeates all our activities, it is the driving force behind the change that is an indissoluble part of our DNA.



We want to contribute to building a better future for new generations, which ensures the well-being of people and the community.

WHY HYTER

Our solution integrates with renewable energy, ensuring clean regenerative energy.

OUr

commitment

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2.1 THE PURPOSE OF HYDROGEN

Hydrogen can be widely used in various applications, since it is easy to store and also transport

Hydrogen is finally gaining a key role in the energy sector. It is a valuable molecule that is easily produced and represents a complementary solution to other green gasses and the electrification process.

1 kg of hydrogen contains the same amount of energy as 2.4 kg of methane or 2.8 kg petrol

More importantly, green hydrogen will play a key role in the reduction of emissions within the EU's decar**bonisation** strategy.

The goal of the European Green Deal is to achieve **zero** emissions by 2050.

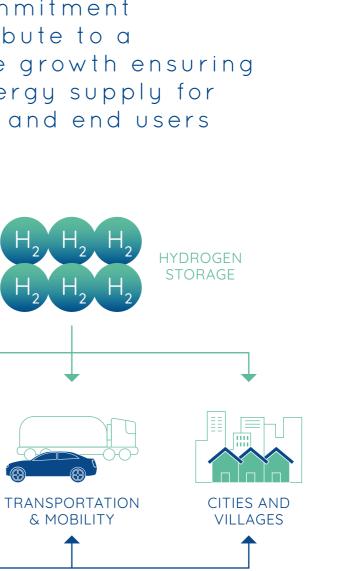
In 2050, cars, trucks, buses, trains, ships and planes will use direct electricity stored in batteries or produced by hydrogen in fuel cells

The plan anticipates that, through the transition to hydrogen, it will be possible to decarbonise entire sectors that currently rely on fossil fuels: from transport, to heavy industry, to the heating of buildings.

The European Commission has defined an operative strategy with a massive investment plan that aims to push production of green hydrogen up from 2% to 14% in 30 years, with intermediate production targets of one million tonnes by 2024 and ten million tonnes by 2030. By 2050, a quarter of the total renewable energies will be used in the production of green hydrogen to be used on a large scale.

Hyter's commitment is to contribute to a sustainable growth ensuring a clean energy supply for businesses and end users

HYDROGEN APPLICATIONS **RENEWABLE** INDUSTRIAL **ENERGY APPLICATION**



2.2 HYDROGEN

Hydrogen is the only fuel that does not produce any polluting emissions, but only water Hydrogen is the **lightest** and **most abundant** chemical element **in the entire universe**. Compared to conventional fossil fuels, it totally eliminates CO₂ emissions and the associated climatic-environmental problems, as well as having the maximum content of energy per weight unit, **three times higher** than **petrol**. Electrolysis enables

zero-impact

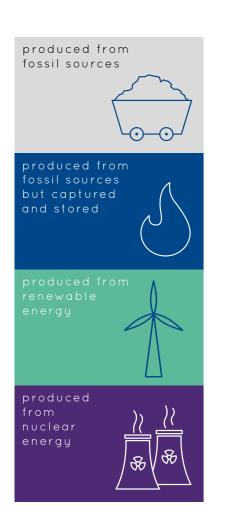
generation of green

hydrogen

2.3

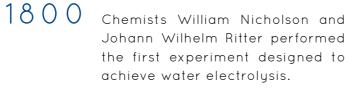
Despite being the most abundant element on Earth, hydrogen in nature is only found bonded to other elements, and it is thereby necessary to "extract" it artificially. In particular, as a result of an electrolysis process (which separates hydrogen from water) powered by renewable energy, it is possible to obtain the so-called "green hydrogen".

THE VARIOUS TYPES OF HYDROGEN



THE HISTORY OF HYDROGEN

1520 The Swiss astronomer and alchemist Philippus Aureolus Theophrastus Bombastus von Hohenheim performed the first experiment to obtain hydrogen in the form of gas (H₂).



- 1863 The first hydrogen vehicle is designed (Hyppomobile).
- 2009 The first hydrogen generators for heating and cooling are commercially available.
- 2020 Hyter Foundation

Hydrogen is suitable for direct use (like a process gas or energy vector) but can also be easily stored for future use

This way, polluting el

This way, **polluting elements** are excluded and **natural resources are not consumed**, thereby obtaining a **zero-impact** process.

Hyter solutions use an electrolysis technology based on an **anion exchange membrane** (AEMWE), a choice that has numerous advantages from different points of view: environmental, technological and economical.

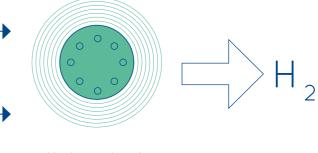
THE ELECTROLYSIS PROCESS

H₂O Electricity from renewable sources

OUR COMMITMENT

ELECTROLYSIS

Using these technologies satisfies multiple needs in the energy transition process



Hyter stack

$\bigcirc \cup r$ solution

- 3.1 AEMWE TECHNO 3.2 COMPARATIVE T
- 3.3 HYTER SOLUTIO

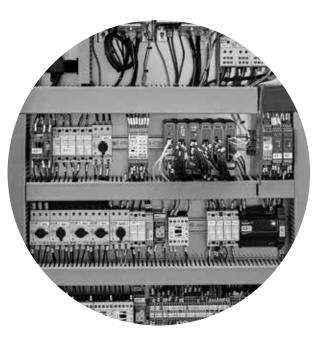
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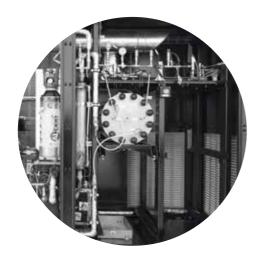
3.1 AEMWE TECHNOLOGY

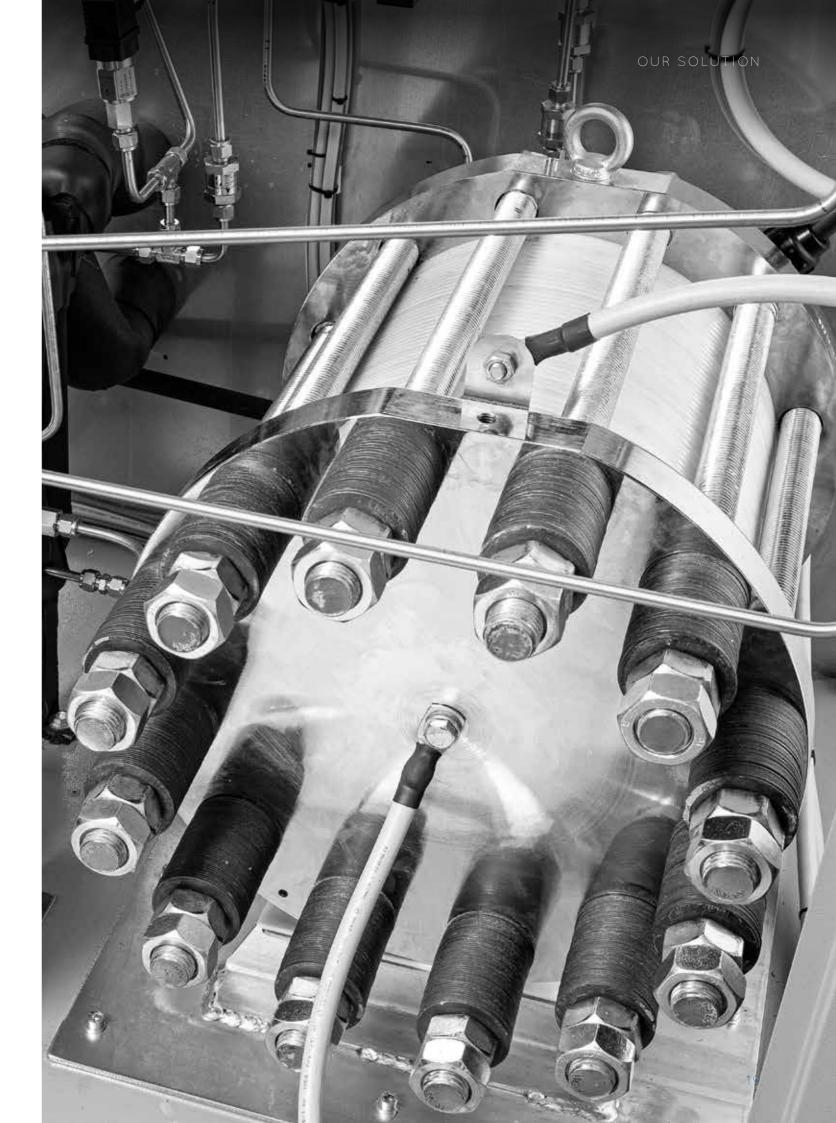
A Hyter hydrogen generator uses the demineralised water process, enabling high performance with low maintenance costs The AEMWE technology perfected by Hyter is one in which the **electrolyte solution** is in an **alkaline type of liquid form** with a concentration equal to a percentage ranging between 1 and 5%.

Hyter electrolytic cells use **catalysts** to speed up the splitting process made from much smaller amounts of PGM (Platinum Group Materials) than other technologies. This solution enables a significant reduction of investment costs and a low environmental impact. **lonic exchange** occurs through a **polymer membrane**, **produced by Hyter** and containing **electrolytic substances** that **improve** the **splitting performance** of the water and also has the function of **separating** the **two gases**, **hydrogen** and **oxygen**, during production.

This technology is much **more cost effective** from a **chemical point of view** but, at the same time, is **very efficient**.







3.2

A COMPARISON OF TECHNOLOGIES

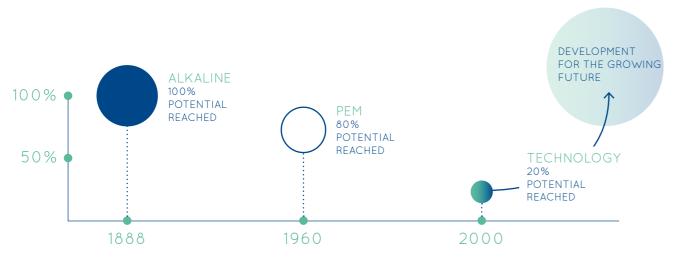
An alkaline hydrogen generator requires demineralised water and involves low investments, but the process does not enable high efficiency and performance is limited

A PEM hydrogen generator can reach high performance levels but requires pure water and large amounts of noble metals in order to work In addition to AEMWE, the main technologies for generating gaseous hydrogen are the alkaline process and the PEM membrane, which differ in the electrolyte substance that makes up a cell, or equipment capable of splitting water into hydrogen and oxygen through electricity.

The **alkaline** technology uses an alkaline type of electrolyte solution whose concentration is above 10% (generally 25-30%). Conventional alkaline electrolytic cells use nickel-plated catalysts to speed up the splitting process. Anion exchange occurs through an inefficient porous septum, which makes this technology **cost effective** from a **chemical point of view**, but also **very limited in performance**.

The **PEM** technology is usually one in which the electrolyte solution is in an acid type of solid form. Electrolytic cells use catalysts based on platinum and other noble metals.

lon exchange occurs though a polymer membrane that contains the electrolyte and also has the function of separating the two gases on the production side. This technology is very **expensive** from a **chemical point of view**, but it is **very efficient**, even though the initial **investment** required is very **high**.



AEMWE (HYTER)
PEM
ALKALINE

QUALITY OF THE WATER

ELECTROLYTE

SAVINGS (KOH)

PLANT

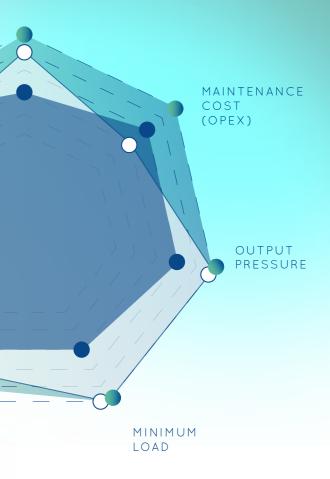
COMPACTNESS

CONCENTRATION

20

OUR SOLUTION

EFFICIENCY



3.3 HYTER SOLUTIONS

Our solutions can be designed according to the customer's requirements and end applications as a result of a modular architecture Hyter electrolyte cells produce gaseous hydrogen and oxygen through the electrolysis of water.

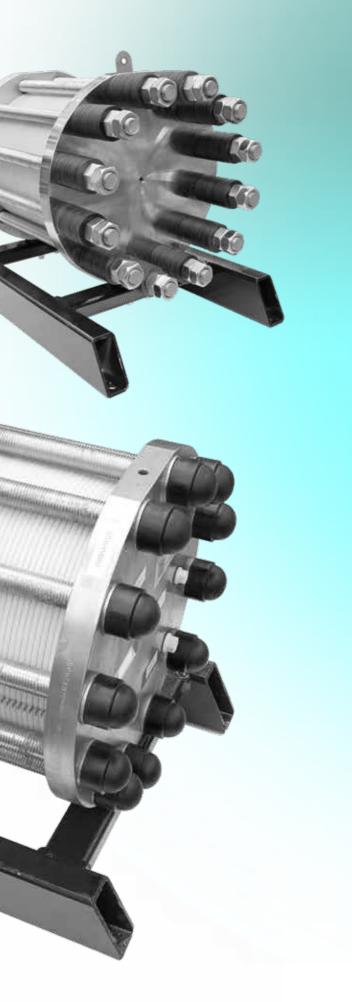
A **special anion membrane** separates the two gases in the process stage, thereby making it possible to obtain a **differential pressure between the two poles** with a compression ratio of up to **25:1**.

Hyter generators are made of AISI316 stainless steel and special plastic components.

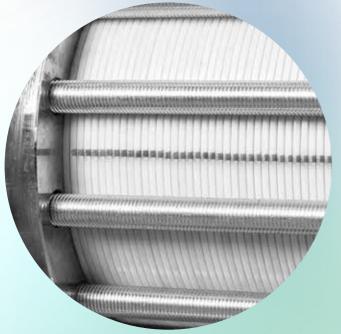




OUR SOLUTION



HYTER - COMPANY PROFILE



Cell tested in frame-by-frame pressure

Use of demineralised water (ASTM grade 2)



Easy to install



Use of electrolytes (KOH) between 3% and 5%



Process efficiency above 85%

Remote electronic control unit

Outlet pressure up to 25 bar OUR SOLUTION

Direct connection to the renewable energy sources

Metal parts made of AISI 316 steel





The AEMWE proprietary technology electrolyte cells are manufactured in-house and are patented.

WATER

The process liquid is a solution of 3-5% with KOH, using ASTM type II demineralised water, and can be produced directly without energy expenditure (using water mains pressure).

HYDROGEN



The hydrogen produced is 99.95% pure and is already produced pressurised up to an output maximum of 25 bar without the use of compressors. The machine does not have a minimum operating range; it runs from 0% to 100% of its potential.



COOLING

The cooling system is sized with a chiller that cools the process water as well as cooling the hydrogen in order to increase its purity up to 99.95%.



GRAPHIC INTERFACE

The graphic interface has a touch-screen monitor designed and customised based on the customer's requirements, with different menus in order to set the generator according to specific needs.

The main information is visually reproduced as follows:

- Production rates
- Operating pressure
- Process temperature
- Potential alarms





The generator is designed and built according to current regulations:

- Machinery Directive
- Low Voltage Directive
- Electromagnetic Compatibility Directive
- ISO 22734 standard
- PED Regulation

The machine complies with EN 60079-10-1 Each project undergoes an FMEA analysis

The safety devices are controlled by the PLC, programmed in-house, and regarding:

- Process liquid tank level
- Process liquid flow switch
- Hydrogen gas over-pressure
- Process liquid temperature
- Hydrogen presence
- Process liquid leak
- Forced ventilation inside the cabinet
- Sensors compliant with ATEX zone 2



PLUG & PLAY

The generator is designed to be plug & play. Once connected to the water and electricity sources, simply press a button to start the machine.

MAINTENANCE

Routine maintenance is based on the operating hours, however, approximately once a year, it is necessary to restore the electrolyte and perform a general overhaul.

OUR SOLUTION

Modbus, TCP / IP, and industry



Choosing Hyter

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4.1

OUR PATH

Scalable technology and modular dimensions to meet the various end applications

Hyter's innovation driving force is fuelled by a team of cross-disciplinary skilled experts focused on providing increasingly competitive solutions to the market.

The goal we have set our sights on is to continuously improve technology and performance.

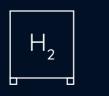
Furthermore, as a result of the continuous investments in research and development, we aim to develop additional new applications for the valorisation of hydrogen, thereby contributing to building a new and more sustainable energy ecosystem. Also, from an industrial point of view, we aim to improve the efficiency of our processes, integrating high-tech equipment and organisational and production best practices.



BUSINESS MODEL



SALE OF ELECTROLYTE CELLS (component)



SALE OF HYDROGEN GENERATORS (complete plant)







CHOOSING HYTER

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CHOOSING HYTER

4.3 FOR A BETTER FUTURE

Our vision indicates the road for sustainable innovation that includes the wellbeing of future generations

As a company, we want to meet the challenges of the future of energy by taking concrete responsibility for the contribution that we can make with our solutions.

By always placing user safety in the forefront, we aim to guarantee a high return of investment while minimising the global impact of our products and processes.



Absolute separation between hydrogen and oxygen throughout the entire process, guaranteeing maximum

SAFETY



Tailor-made solutions for each customer, application or dimensions as a result of modular design components and accessories

MODULARITY







FEATURES









Perfect results at competitive costs

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Minimum use of PGM (Platinum

CHOOSING HYTER

We want to play a leading role in building a better future for

new generations.

We consider challenges as new opportunities and we commit to producing safe and sustainable energy for the Planet.

> April 2021 Board of Directors

> > BY: Hyter srl

CONCEPT & DESIGN Visualmade, Milan

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